



## Mounting Arm Assembly Instructions

Before starting the assembly, lay out all of the hardware and make sure nothing is missing. If anything is missing, contact us at 1-800-659-8224 for assistance.

Unpack and lay out the following components:



Remove the following hardware from the Hardware Bag:



### Gather the following tools:

- 1 Phillips head screwdriver
- 2 - 9/16" wrenches or adjustable wrenches

### Safety Instructions:

- We recommend two people work together to assemble the Mounting Arm for safe lifting and ease of assembly.
- Be careful to maintain your balance while assembling this product. Loss of balance may result in a fall and bodily injury.



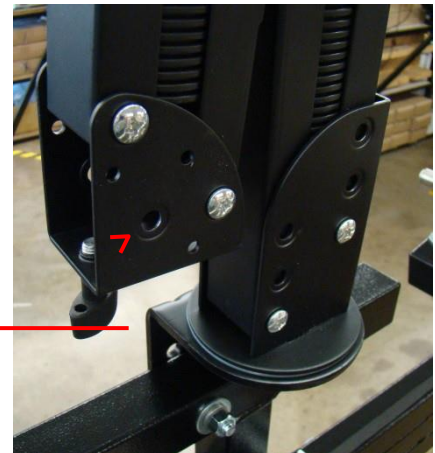
Watch for pinch points when assembling and using the Mounting Arm.

**STEP 1:** Attach the Mounting Arm to the PA arm on the table using the 3/8" bolts, nuts, lock washers and flat washers in the Mounting Hardware bag. The Mounting Arm can be set at three different heights when attaching it to the PA arm. Two 9/16" wrenches or adjustable wrenches are required for tightening the hardware. (fig. 1)



Figure 1

**STEP 2:** Remove the plastic cover on each side of the Mounting Arm to access the pivot hole. (fig. 2)



Pivot hole

Figure 2

**STEP 3:** Attach the L Bracket to the Mounting Arm by lining up the pivot hole in the Mounting Arm with the hole in the L bracket. Secure in place using the Barrel Screw and the M6 x 12mm screw. (fig. 3) Place the plastic cover back on each side of the Mounting Arm.



Figure 3

**STEP 4:** Attach the monitor to the Monitor Slider using the (4) M4 x 12mm screws. (fig. 4)



Figure 4

**STEP 5:** Slide the Monitor Slider and monitor over the top of the L Bracket. Tighten the knob on the side of the Monitor Slider to secure it to the L Bracket. (fig. 5)



Figure 5

**STEP 6:** The tilt and side-to-side resistance of the Monitor Slider can be accessed by removing the plastic caps. The tilt adjustment is made by tightening or loosening the nut with the wrench provided in the Hardware Bag. (fig. 6) The side-to-side adjustment is made by tightening or loosening the button head screw using the provided hex L wrench. (fig. 7) Place the plastic caps back in place after adjusting.

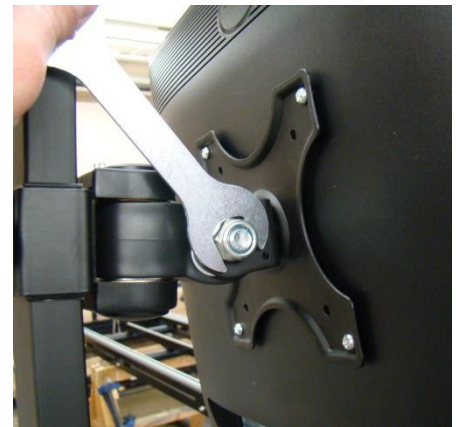


Figure 6



Figure 7

**STEP 7:** Slide the Keyboard Slider onto the bottom arm of the L Bracket. Lock in place with the knob. (fig. 8) Attach the Keyboard Tray to the Keyboard Slider using the (4) M4 x 6mm screws and M4 washers.



Figure 8

**STEP 8:** Screw the Security Screws into place on the L Bracket. One Security Screw will go into the top of the L Bracket (fig. 9) and the second will go under the bottom of the L Bracket (fig. 10). Snap the Plastic Cover over the back of the Mounting Arm to hide all fasteners.

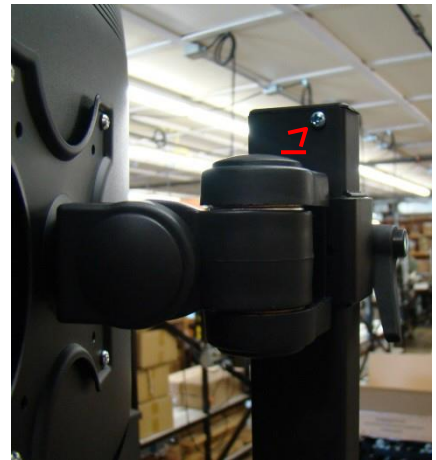


Figure 9

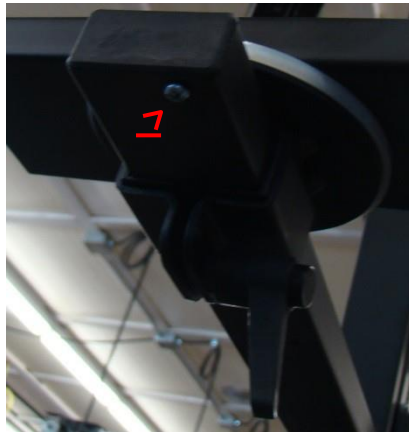


Figure 10

**NOTE:** The tilt angle of the L Bracket can be adjusted using the adjustment knob on the bottom of the Mounting Arm. (fig. 11)

Adjustment knob



Figure 11