OILING
22, 26, 30 and 36-inch machine heads

- 12-15 drops every 6 to 8 hours of quilting (1 location)
- 1-2 drops every 6 to 8 hours of quilting (5 locations)
- 1 drop after every bobbin change (1 location)
OILING
18-inch machine head

- 2-4 drops every 6 to 8 hours of quilting
  - 1 location
- 1-2 drops every 6 to 8 hours of quilting
  - 5 locations
- 1 drop after every bobbin change
  - 1 location
18-8 machines have one less thread guide than the other machines.

5. Thread counterclockwise around rotary wheel (1 1/2 times). Additional turns may be necessary.

4. Thread through the small bracket, around the tension disk and back through the same small bracket.

8. Thread over the first “L” shaped post, down, then clockwise around the rotary wheel (1 3/4 times), over the check spring and under the second post.
5. Thread counterclockwise around rotary wheel (1 1/2 times). Additional turns may be necessary.

4. Thread through the small bracket, around the tension disk and back through the same small bracket.
VIDEO TUTORIALS

Click the icons for oiling and threading video tutorials.
Find more video tutorials at Gammill.com/Videos

- Oiling the Machine: 18-8
- Oiling the Machine: 22, 26, 30 and 36-inch machines
- Threading the Machine