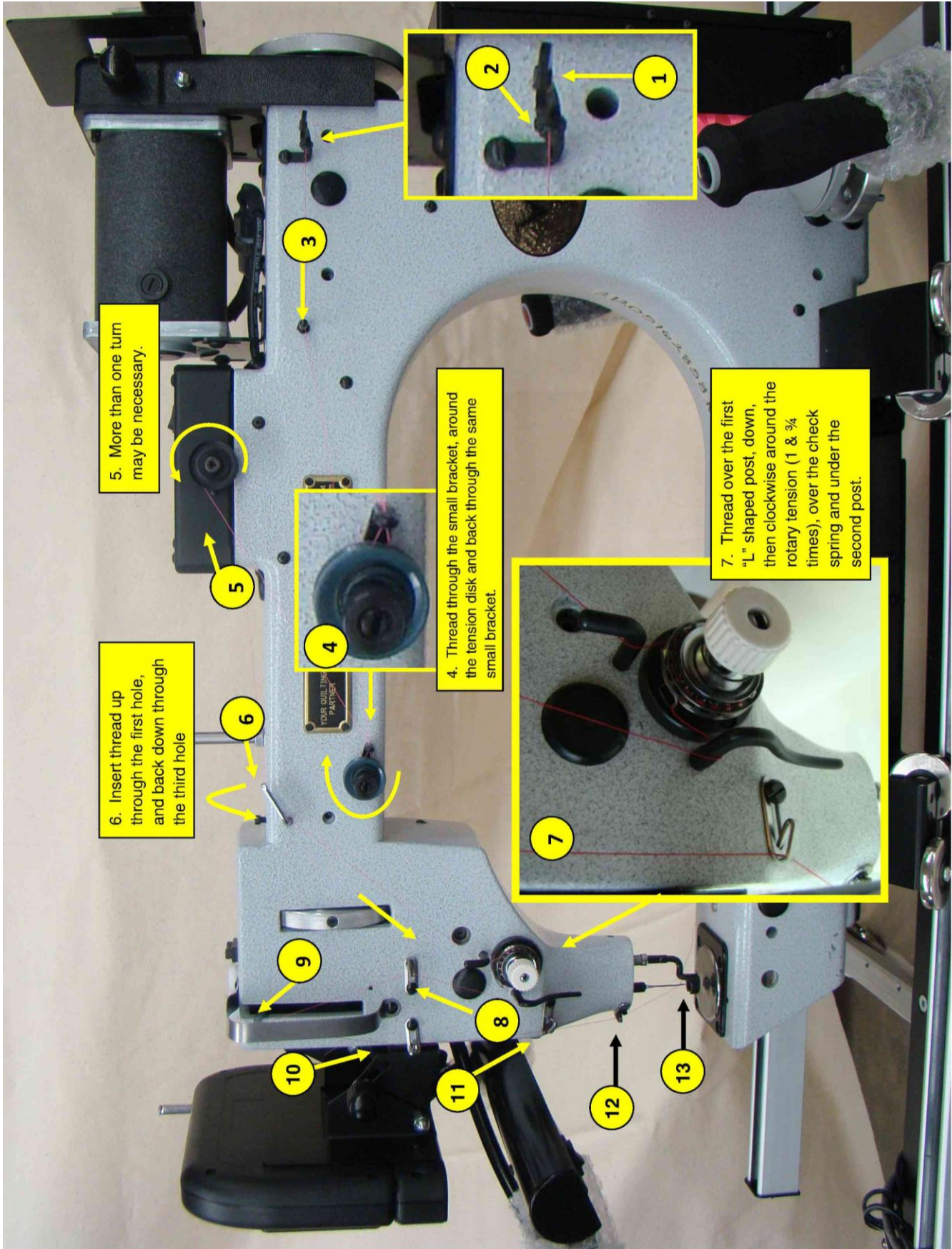


VISION 18-8 THREADING INSTRUCTIONS



5. More than one turn may be necessary.

6. Insert thread up through the first hole, and back down through the third hole

4. Thread through the small bracket, around the tension disk and back through the same small bracket.

7. Thread over the first "L" shaped post, down, then clockwise around the rotary tension (1 & 3/4 times), over the check spring and under the second post.